



## SAFETY DATA SHEET NO. 1230 CUTTING OIL

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

### 1. Identification

#### Product identifier

Product name NO. 1230 CUTTING OIL

Product number F0592-056, F0592-062

#### Recommended use of the chemical and restrictions on use

Application Petroleum lubricating oil

Uses advised against No specific uses advised against are identified.

#### Details of the supplier of the safety data sheet

Manufacturer Lubriplate Lubricants Co.  
Corporate Headquarters  
129 Lockwood Street  
Newark, NJ 07105

Midwest Office & Plant  
1500 Oakdale Ave.  
Toledo, OH 43605  
419-691-2491  
419-693-3806

#### Emergency telephone number

Emergency telephone Chem-Tel: 1-800-255-3924 (US & Canada only)  
01-813-248-0585 (Outside US & Canada) Europe: +49 4262 79 9603

### 2. Hazard(s) identification

#### Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Sens. 1 - H317

Environmental hazards Not Classified

#### Label elements

##### Pictogram



Signal word Warning

Hazard statements H317 May cause an allergic skin reaction.

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<b>Precautionary statements</b>	P261 Avoid breathing vapor/ spray. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 If on skin: Wash with plenty of water. P321 Specific treatment (see medical advice on this label). P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P501 Dispose of contents/ container in accordance with national regulations.
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**Contains** Pentene, 2,4,4-trimethyl-, sulfurized

**Other hazards**

This product does not contain any substances classified as PBT or vPvB.

**3. Composition/information on ingredients****Mixtures**

<b>Pentene, 2,4,4-trimethyl-, sulfurized</b>	<b>1-5%</b>
CAS number: 68515-88-8	
<b>Classification</b>	
Skin Sens. 1B - H317	

The full text for all hazard statements is displayed in Section 16.

**4. First-aid measures****Description of first aid measures**

<b>General information</b>	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
<b>Inhalation</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not induce vomiting unless under the direction of medical personnel.
<b>Skin Contact</b>	It is important to remove the substance from the skin immediately. In the event of any sensitization symptoms developing, ensure further exposure is avoided. Remove contamination with soap and water or recognized skin cleansing agent. Get medical attention if symptoms are severe or persist after washing.
<b>Eye contact</b>	Remove any contact lenses and open eyelids wide apart. Rinse with water. Get medical attention if any discomfort continues.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue.

**Most important symptoms and effects, both acute and delayed**

<b>General information</b>	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	No specific symptoms known.
<b>Ingestion</b>	May cause sensitization or allergic reactions in sensitive individuals.
<b>Skin contact</b>	May cause skin sensitization or allergic reactions in sensitive individuals.
<b>Eye contact</b>	No specific symptoms known. May be slightly irritating to eyes.

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### Indication of immediate medical attention and special treatment needed

**Notes for the doctor**                      Treat symptomatically. May cause sensitization or allergic reactions in sensitive individuals.

### **5. Fire-fighting measures**

#### Extinguishing media

**Suitable extinguishing media**      The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

**Unsuitable extinguishing media**      Do not use water jet as an extinguisher, as this will spread the fire.

#### Special hazards arising from the substance or mixture

**Specific hazards**                              Containers can burst violently or explode when heated, due to excessive pressure build-up.

**Hazardous combustion products**      Thermal decomposition or combustion products may include the following substances:  
Harmful gases or vapors.

#### Advice for firefighters

**Protective actions during firefighting**      Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

**Special protective equipment for firefighters**      Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

### **6. Accidental release measures**

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**                      Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid contact with skin and eyes.

#### Environmental precautions

**Environmental precautions**              Avoid discharge into drains or watercourses or onto the ground.

#### Methods and material for containment and cleaning up

**Methods for cleaning up**                      Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

**Reference to other sections**              For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

### **7. Handling and storage**

#### Precautions for safe handling

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<b>Usage precautions</b>	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.
<b>Advice on general occupational hygiene</b>	Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.
<b><u>Conditions for safe storage, including any incompatibilities</u></b>	
<b>Storage precautions</b>	Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.
<b>Storage class</b>	Chemical storage.
<b><u>Specific end uses(s)</u></b>	
<b>Specific end use(s)</b>	The identified uses for this product are detailed in Section 1.

### 8. Exposure controls/Personal protection

#### Control parameters

#### Occupational exposure limits

Mineral oil, excluding metal working fluids (pure, highly and severely refined)

Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m<sup>3</sup> inhalable fraction

ACGIH = American Conference of Governmental Industrial Hygienists.

#### Exposure controls

##### Protective equipment



**Appropriate engineering controls** Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

**Eye/face protection** Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.

**Hand protection** It is recommended that chemical-resistant, impervious gloves are worn. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

**Other skin and body protection** May cause skin sensitization or allergic reactions in sensitive individuals. Wear appropriate clothing to prevent repeated or prolonged skin contact.

**Hygiene measures** Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

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### **Respiratory protection**

Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.

### **Environmental exposure controls**

Keep container tightly sealed when not in use.

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### 9. Physical and chemical properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Oily liquid. Transparent.
<b>Color</b>	Amber.
<b>Odor</b>	Mineral oil
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point</b>	Not available.
<b>Initial boiling point and range</b>	>288°C (>550.4°F)
<b>Flash point</b>	207°C/405°F Cleveland open cup.
<b>Evaporation rate</b>	Not available.
<b>Evaporation factor</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	Lower flammable/explosive limit: 0.9 % Upper flammable/explosive limit: 7 %
<b>Vapor pressure</b>	<0.0013 kPa @ 20°C
<b>Vapor density</b>	Not available.
<b>Relative density</b>	0.86
<b>Bulk density</b>	Not available.
<b>Solubility(ies)</b>	Insoluble in water.
<b>Partition coefficient</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition Temperature</b>	Not available.
<b>Viscosity</b>	36.83 cSt @ 40°C/104°F 5.97 cSt @ 100°C/212°F
<b>Explosive properties</b>	Not considered to be explosive.
<b>Oxidizing properties</b>	Does not meet the criteria for classification as oxidizing.

### 10. Stability and reactivity

<b>Reactivity</b>	See the other subsections of this section for further details.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
<b>Possibility of hazardous reactions</b>	No potentially hazardous reactions known.
<b>Conditions to avoid</b>	Keep away from heat, sparks and open flame.
<b>Materials to avoid</b>	Oxidizing agents. Chlorine.

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**Hazardous decomposition products**

Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

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## 11. Toxicological information

Information on toxicological effectsAcute toxicity - oral

**Notes (oral LD<sub>50</sub>)** Based on available data the classification criteria are not met.

Acute toxicity - dermal

**Notes (dermal LD<sub>50</sub>)** Based on available data the classification criteria are not met.

Acute toxicity - inhalation

**Notes (inhalation LC<sub>50</sub>)** Based on available data the classification criteria are not met.

Skin corrosion/irritation

**Animal data** Based on available data the classification criteria are not met.

Serious eye damage/irritation

**Serious eye damage/irritation** Based on available data the classification criteria are not met.

Respiratory sensitization

**Respiratory sensitization** Based on available data the classification criteria are not met.

Skin sensitization

**Skin sensitization** May cause skin sensitization or allergic reactions in sensitive individuals.

Germ cell mutagenicity

**Genotoxicity - in vitro** Based on available data the classification criteria are not met.

Carcinogenicity

**Carcinogenicity** Based on available data the classification criteria are not met.

**IARC carcinogenicity**

None of the ingredients are listed or exempt.

Reproductive toxicity

**Reproductive toxicity - fertility** Based on available data the classification criteria are not met.

**Reproductive toxicity - development**

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

**STOT - single exposure** Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

**STOT - repeated exposure** Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

**Aspiration hazard** Based on available data the classification criteria are not met.

**General information**

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

**Inhalation**

No specific symptoms known.

**Ingestion**

May cause sensitization or allergic reactions in sensitive individuals.

**Skin Contact**

May cause skin sensitization or allergic reactions in sensitive individuals.

**Eye contact**

No specific symptoms known.

**Route of exposure**

Ingestion Inhalation Skin and/or eye contact



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**Target Organs** No specific target organs known.

**Medical considerations** Skin disorders and allergies.

**Toxicological information on ingredients.****Pentene, 2,4,4-trimethyl-, sulfurized****Acute toxicity - oral**

**Notes (oral LD<sub>50</sub>)** Based on available data the classification criteria are not met.

**Acute toxicity - dermal**

**Notes (dermal LD<sub>50</sub>)** Based on available data the classification criteria are not met.

**Acute toxicity - inhalation**

**Notes (inhalation LC<sub>50</sub>)** Based on available data the classification criteria are not met.

**Skin corrosion/irritation**

**Animal data** Based on available data the classification criteria are not met.

**Serious eye damage/irritation**

**Serious eye damage/irritation** Based on available data the classification criteria are not met.

**Respiratory sensitization**

**Respiratory sensitization** Based on available data the classification criteria are not met.

**Skin sensitization**

**Skin sensitization** May cause skin sensitization or allergic reactions in sensitive individuals.

**Germ cell mutagenicity**

**Genotoxicity - in vitro** Based on available data the classification criteria are not met.

**Carcinogenicity**

**Carcinogenicity** Based on available data the classification criteria are not met.

**IARC carcinogenicity**

None of the ingredients are listed or exempt.

**Reproductive toxicity**

**Reproductive toxicity - fertility** Based on available data the classification criteria are not met.

**Reproductive toxicity - development** Based on available data the classification criteria are not met.

**Specific target organ toxicity - single exposure**

**STOT - single exposure** Not classified as a specific target organ toxicant after a single exposure.

**Specific target organ toxicity - repeated exposure**

**STOT - repeated exposure** Not classified as a specific target organ toxicant after repeated exposure.

**Aspiration hazard**

**Aspiration hazard** Based on available data the classification criteria are not met.

**General information**

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

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<b>Inhalation</b>	No specific symptoms known.
<b>Ingestion</b>	May cause sensitization or allergic reactions in sensitive individuals.
<b>Skin Contact</b>	May cause skin sensitization or allergic reactions in sensitive individuals.
<b>Eye contact</b>	No specific symptoms known.
<b>Route of exposure</b>	Ingestion Inhalation Skin and/or eye contact
<b>Target Organs</b>	No specific target organs known.
<b>Medical considerations</b>	Skin disorders and allergies.

**12. Ecological information**

<b>Ecotoxicity</b>	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.
<b>Toxicity</b>	Based on available data the classification criteria are not met.
<b><u>Persistence and degradability</u></b>	
<b>Persistence and degradability</b>	The degradability of the product is not known.
<b><u>Bioaccumulative potential</u></b>	
<b>Bio-Accumulative Potential</b>	No data available on bioaccumulation.
<b>Partition coefficient</b>	Not available.
<b><u>Mobility in soil</u></b>	
<b>Mobility</b>	No data available.
<b><u>Other adverse effects</u></b>	
<b>Other adverse effects</b>	None known.

**13. Disposal considerations****Waste treatment methods**

<b>General information</b>	The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.
<b>Disposal methods</b>	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

**14. Transport information**

<b>General</b>	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).
<b><u>UN Number</u></b>	
<b>UN No. (International)</b>	Not applicable.

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UN No. (DOT) Not applicable.

### UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

### Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

### DOT transport labels

No transport warning sign required.

### Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

### Environmental hazards

#### **Environmentally Hazardous Substance**

No.

### Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

## 15. Regulatory information

### US Federal Regulations

#### **SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed or exempt.

#### **CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are listed or exempt.

#### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

None of the ingredients are listed or exempt.

#### **SARA 313 Emission Reporting**

None of the ingredients are listed or exempt.

#### **CAA Accidental Release Prevention**

None of the ingredients are listed or exempt.

#### **FDA - Essential Chemical**

None of the ingredients are listed or exempt.

#### **FDA - Precursor Chemical**

None of the ingredients are listed or exempt.

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### **SARA (311/312) Hazard Categories**

None of the ingredients are listed or exempt.

### **OSHA Highly Hazardous Chemicals**

None of the ingredients are listed or exempt.

### **US State Regulations**

#### **California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are listed or exempt.

#### **California Air Toxics "Hot Spots" (A-I)**

None of the ingredients are listed or exempt.

#### **California Air Toxics "Hot Spots" (A-II)**

None of the ingredients are listed or exempt.

#### **California Directors List of Hazardous Substances**

None of the ingredients are listed or exempt.

#### **Massachusetts "Right To Know" List**

None of the ingredients are listed or exempt.

#### **Rhode Island "Right To Know" List**

The following ingredients are listed or exempt:

*Soybean oil*

#### **Minnesota "Right To Know" List**

None of the ingredients are listed or exempt.

#### **New Jersey "Right To Know" List**

None of the ingredients are listed or exempt.

#### **Pennsylvania "Right To Know" List**

The following ingredients are listed or exempt:

*Soybean oil*

### **Inventories**

#### **US - TSCA**

All the ingredients are listed or exempt.

#### **US - TSCA 12(b) Export Notification**

None of the ingredients are listed or exempt.

### **16. Other information**

**Classification abbreviations and acronyms**      Skin Sens. = Skin sensitisation

**Training advice**      Only trained personnel should use this material.

**Revision date**      9/4/2018

**SDS No.**      5047

**Hazard statements in full**      H317 May cause an allergic skin reaction.

**End of SDS**

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This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.